

24V DRIVEN, RECEIPT PRINTER UNIT

2" HIGH SPEED THERMAL PRINTER

FTP-627USL401

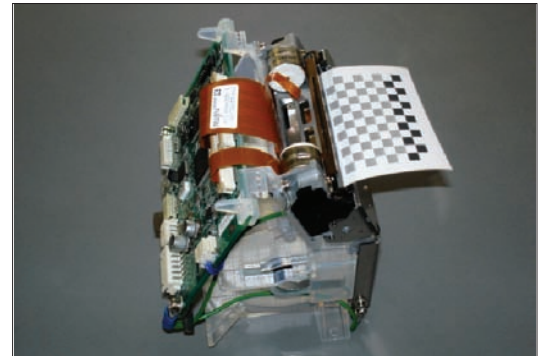
■ OVERVIEW

The FTP-627 USL Series are 24V driven high-speed printers with a ultra low profile auto cutter and long life.

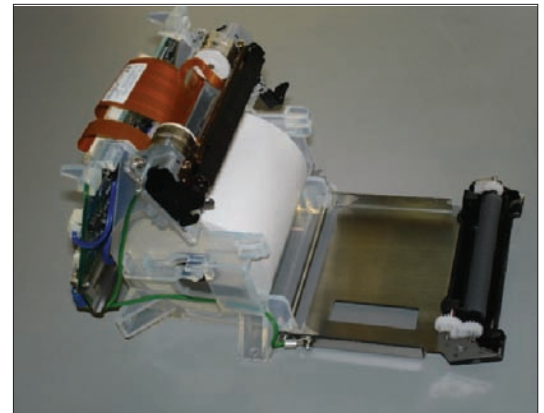
The FTP-627 USL Series can be used for a variety of applications, such as POS terminals, ticket vending machines, label printers, banking terminals, and measurement and medical equipment.

■ HIGHLIGHTS

- **Ultra low profile**
Height 108 mm, width 100 mm, depth 94 mm
- **High speed printing**
It can print at 100 mm/s (800 dotlines/s) maximum by using Fujitsu's unique head drive control.
- **Auto Cutter**
Long life and high reliable guilotine with dedicated motor.
- **Easy paper setting**
Our lever platen release mechanism allows a wide paper route, so paper can be easily inserted. Conventional auto loading is also available.
- **Multifunctional die-cast frame**
Wide operating temperature range, long continuous printing, high ESD absorption and discharge of static electricity vibration and shock resistant.
- **Barcodes**
Prints standard, extended and 2-D types
- **RoHS compliant**



FTP-627USL401 platen closed



FTP-627USL401 platen open

■ PART NUMBERS

		Part Number
Printer mechanism with cutter + board		FTP-627USL401* (Easy Load Model with low profile cutter + board)
Operation panel		FTP-628Y302
Interface cables	Serial (RS232C)	FTP-628Y302
	USB	FTP-629Y301
Power cables	Logic	FTP-629Y401
	Head, motor	FTP-629Y601

* Interface board is the FTP-627DSL601 (USB) or FTP-627DSL605 (Serial)

■ SPECIFICATIONS

Item	Specifications	
Part number	FTP-627USL401	
Printing method	Thermal-line dot method	
Dot structure	432 dots/line	
Dot pitch (Horizontal)	0.125 mm (8 dots/mm)—Dot density	
Dot pitch (Vertical)	0.125 mm (8 dots/mm)—Line feed pitch	
Effective printing area	54 mm	
Number of columns	ANK 36 columns/line (maximum 12 x 24 dot font)	
Paper width	58 mm	
Paper diameter	60 mm	
Paper thickness	60 to 120 μ m (some paper in this range may not be used because of paper characteristics)	
Printing Speed	Maximum 100mm/sec. (800 dot line/sec.) at 24V, 25°C	
Character types	Alphanumeric, kana: 159 types International characters: 195 types JIS Kanji (Kanji CG loaded board): about 6800 types	
Character, dimensions (W×H), number of columns	12 × 24 dots, (1.5 × 3.0 mm), 36 columns: ANK 24 × 24 dots, (3.0 × 3.0 mm), 18 columns: ANK 8 × 16 dots, (1.0 × 2.0 mm), 54 columns: ANK 16 × 16 dots, (2.0 × 2.0 mm), 27 columns: ANK	
Barcodes	Standard	UPC-A, UPC-E, JAN (EAN) 13, JAN (EAN) 8, Code 39, 1TF CODABAR
	Extended	CODE128
	2-D	QR, Maxi , PDF417
Printing mode	Page mode, line mode	

■ SPECIFICATIONS

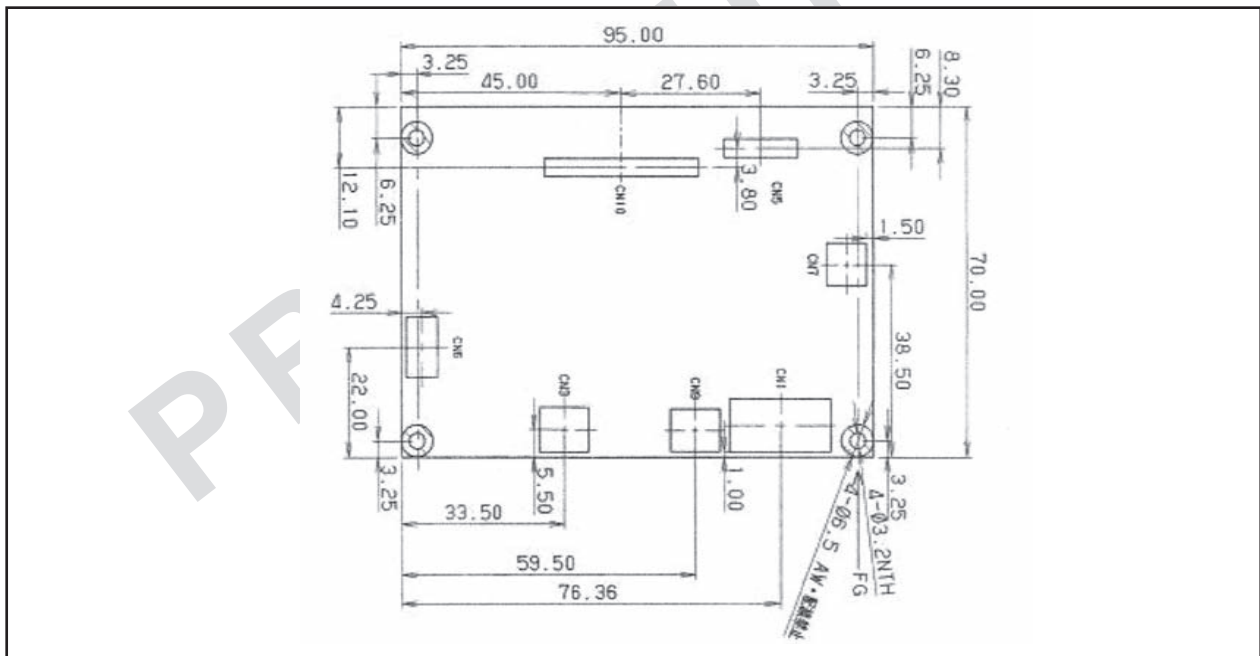
Item		Specification
Interface		Conforms to RS232C / USB
Power supply	For print head	24 VDC average current, 0.38A (0.88A peak) (print ratio: 12.5%, print speed: 100mm/sec.)
	For motor	24 VDC \pm 5%, 1A maximum
	For cutter	24 VDC \pm 5%, 1A maximum
	For logic	3.3 to 5.25 VDC, 0.1 A maximum
Dimensions	Mechanism and board	100 x 94 x 108 mm (WxDxH)
Weight	Mechanism and board	Approximately 310g
Life	Head	Pulse resistance: 50 million pulses/dot (under our standard conditions); Abrasion resistance: paper traveling distance 50km (print ratio: 12.5% or less)
	Cutter	500,000 cuts (20 cuts/minute)
Operating environment	Operating temperature*	0° C to 50° C
	Operating humidity	20 to 85% RH (no condensation)
	Storage temperature	-20° C to +60° C (paper not included)
	Storage humidity	5 to 95% RH (no condensation)
Detection function	Head temperature detection	Detected by thermistor
	Paper out/mark detection	Detected by photo-interrupter
	Platen release	Detected by sliding switch
Recommended thermal sensitive paper		High Sensitive Paper TF50KS-E4 (Nippon Paper)
		Standard paper: TF60KS-E(Nippon Paper), FTP-020PU001 (58mm), PD105R (Oji Paper), FTP-020P0701 (58mm)
		Medium Life Paper TF60KS-F1, FTP-020P0102 (58mm), PD170R (Oji Paper), P220VBB-1 Mitsubishi Paper)
		Long Life Paper PD160R-N (Oji Paper), AFB-235 (Mitsubishi Paper), TP50KJ-R (Nippon Paper), HA220AA (Nippon Paper)

*+5°C to +40°C printing density assurance range.

■ FUNCTION OF INTERFACE BOARD

Item	Item
1. Test print function	8. Cutter trouble detect
2. Paper out detection	9. Motor power saving function
3. Paper near end detection	10. Mark detection function
4. Platen open detection	11. MCU operation abnormality detection
5. Thermal head temperature abnormality detection	12. Power ON/OFF sequence protection
6. Blow-out fuse detection	13. Motor over-current protection
7. Head voltage abnormality detection	14. Hardware timer

■ INTERFACE, COMMAND, OPTIONS



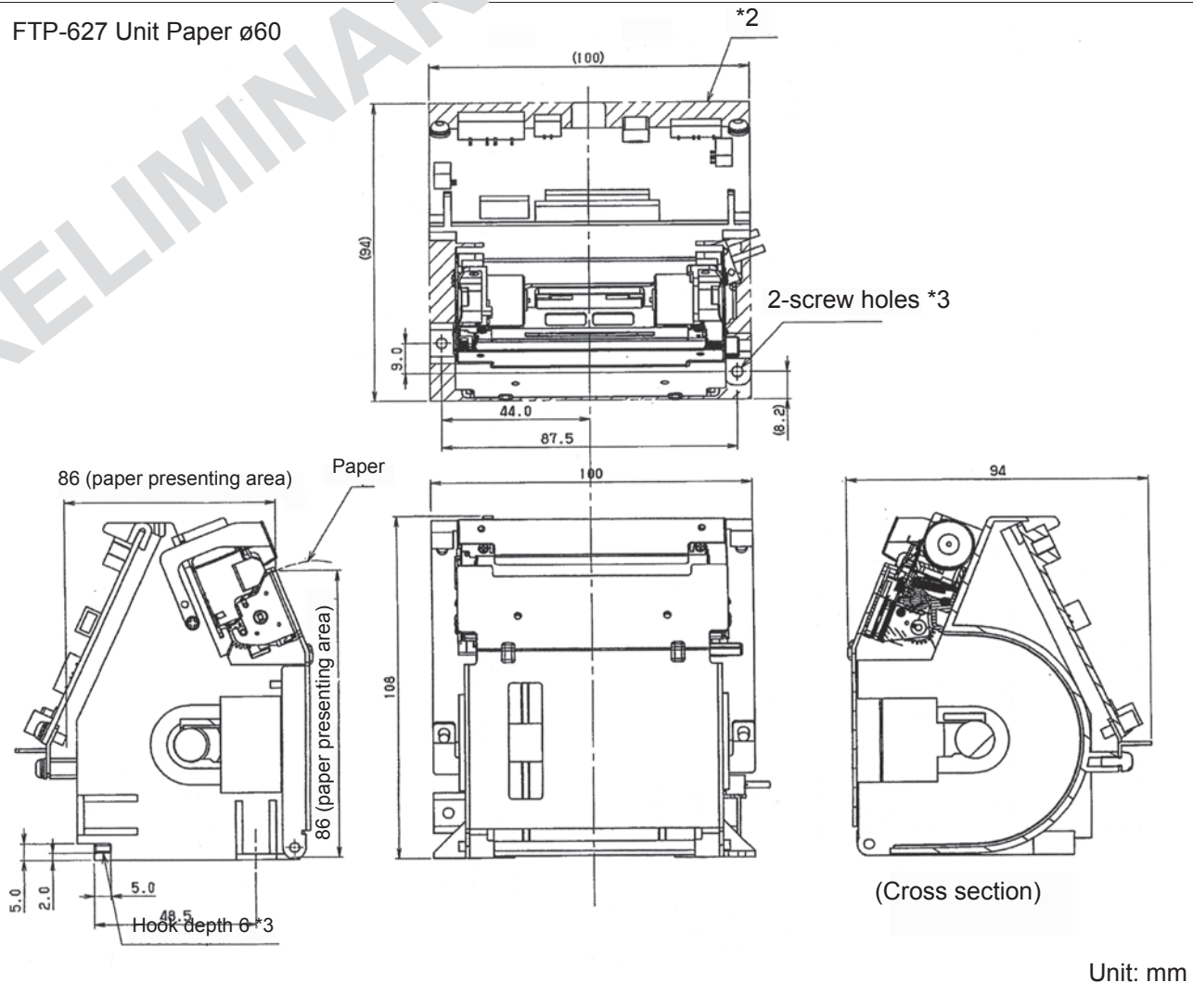
Connectors on Control Board

	Name	Functions	Note
CN1	Head Motor Power Connector	Connection for +24V Power Supply	
CN2	Serial I/F Connector	Connection for Serial (RS-232C)	
CN3	USB I/F Connector	Connection for USB Interface	
CN4	-	-	
CN5	Cutter Connector	Connection for Paper Cutter	
CN6	Operation Panel Connector	Connection for Operation Panel	
CN7	Near End Sensor Connector	Connection for Near End Sensor	
CN8	-	-	
CN9	Logic Power Connector	Connection for +5V Power Supply	
CN10	Thermal Head Connector	Connection for Paper Feed Motor	

■ DIMENSIONS

1. Printer mechanism

FTP-627 Unit Paper $\phi 60$



- Note:
1. The cable size and FPC are not included in this drawing.
 2. Do not mount anything in the shaded area except the printer.
 3. Connect to the body with 2 screws at 2 hooks.

■ COMMANDS

Command	Contents
HT	Moves print position to the next tab.
LF	Line feed.
FF	Feeds forms (new page).
ESC BEL	Buzzer ON/Off
ESC FF	Data printing in page printing mode.
ECS RS	Sets reverse printing.
ESC US	Resets reverse printing.
ESC SP+n	Character spacing setting.
ESC ! + n	Sets print mode.
ESC \$+n1+n2	Absolute position spacing.
ESC % + n	External registration character specification/cancellation.
ESC & +y+c1+c2+x+d1to dn	External registration character definition.
ESC *+m+n1+n2+d1+dN	Sets bit image mode.
ESC _ +n	Undeline setting.
ESC 2	Sets 1/6 inch line feed length.
ESC 3+n	Sets the line feed length.
ESC ? + n	External registration character deletion.
ESC @	Printer initialization.
ESC A+n	Sets the space between the line.
ESC C+n	Sets the page length by character line.
ESC D+d1+dN +NUL	Sets the tab position.
ESC E+n	Highlighted printing specification/cancellation
ESC J+n	Feeds paper in forward direction and prints.
ESC K+n	Reverse paper feed.
ESC L+n	Page printing mode selection.
ESC Q+n+!+j	Frame overlay function.
ESC R+n	Selects international character.
ESC S+n	Line printing mode.
ESC T+n	Print direction setting (only page mode).
ESC V+n	Right Rotation 90° specification / cancellation.

Commands continued

Command	Contents
ESC W+X1+X2+1+Y2+dX1+dX2+dX1+dY2	Page printing mode printing area setting.
ESC X+m+n	Setting the turning time of the motor excitation.
ESC Y+01h+ESC+x+a+m+d~	Program download.
ESCY+n1+n2	Relative position setting.
ESC a+n	Positional alignment.
ESC c+1+n	Sets internal processing.
ESC c+5+n	Panel switch enable/disable setting.
ESC d+n	Printing and n-line feeding.
ESC e+n	Prints and reverse feeds n-lines.
ESC i	Full cut
ESC m	Partial cut
ECS s+n	Sets printing speed.
ECS t+n	Character code table selection.
ESC u+n	Status of peripherals.
ESC v	The status of the paper sensor is notified.
ESC {+n	Sets/resets upside down printing.
FS !+n	Kanji printing mode collective specification.
FS &	Kanji printing mode specification.
FS_+n	Kanji underline specification/cancellation.
FS *+ m+n1+n2+d1 to dn	High speed collective image printing specified.
FS .	Kanji printing mode cancellation.
FS 2+c1+c2+d1 to dn	External character definition.
FS 9+n	Sets the detection functions.
FS C+n	Kanji code system selection.
FS E+n	Correction of impressed energy.
FS S+n+n1+n2	Kanji spacing setting.
FS W+n	Kanji double height and width printing specification/cancellation.
FS r+n* ¹	Parameter transmission.
GS ! + n	Character size specification.

Commands continued

Command	Contents
GS \$ + n1 + n2	Vertical absolute position specification in page printing mode.
GS & +m + x + y1 + y2 + d1 to dn	Registered bit image definition.
GS' + m + n	Registered bit image printing.
GS *+x+y1+y2 +d1+dn	Registered bit image definition.
GS/ +m	Registered bit image printing.
GS <	Line feeds to the next mark.
GS A+m+n	Sets the line feed length after mark detection.
GS B+m	Angle setting of bar code.
GS E+n	Sets print quality.
GS H+n	HRI character printing position selection.
GS L+n1+n2	Left margin position setting.
GS M+n	Printer ID demand.
GS W + n1 + n2	Printing area width setting.
GS Y +n1 + n2	Vertical relative position specification in page printing mode (vertical direction of characters).
G a+n	Automatic notification setting status.
GS e+n+m	Sets bar code width.
GS f + n	HRI character font selection.
GS h+n	Sets bar code height.
y) GS k+m +d1to dk + NUL x) GS k+m+n+ d1 to dn	Bar code printing.
GS k+m+k1+k2+k3+k4+{[p1][d(1,1)] ~ [d(1,i)]} ~ {[pi][d(i,1)]~[d(i,j)]} [00]16	Print of 2Dcode (QR).
GS k+m+k1+k2+k3+k4+k5+d1~dn	Print of 2 Dcode (maxi).
GS k+m+k1+k2+k3+k4+k5+k6+d1~dn	Print of 2 Dcode (PDF417).
GS v	Notification of firmware version.
GS w+n	Sets bar code length.

*1: These commands are valid with FTP-627DSL600 series.

